



**20/20 SEAM SEAL
BRUSH-ON
CAULK / SEALANT**

Caution: Not Recommended for EPDM Rubber Roofs

PRODUCT DESCRIPTION

DYCO #20/20 Seam Seal is a premium synthetic rubber brush on caulk used exclusively for sealing seams. Once applied 20/20 Seam Seal gradually forms a flexible water resistant Elastomeric seal making it ideal for seams, around vents, stacks, and attached structures such as carports.

RECOMMENDED USES

SURFACES: Fiberglass, aluminum coatings, urethane foam, and metals.

PRODUCT ADVANTAGES

- *Ease of application
- *Long lasting
- *Remains pliable
- *Fast drying and tack free in minutes

MATERIAL PREPARATION

MIXING: Stir from bottom with vigorous strokes. Do not add oil or other paints.

LIMITATIONS

Seam seal may be applied in temperatures 40-120 degrees F. And in all types of weather conditions, but the surface must be clean and dry.

CAUTION- Combustible: Contains petroleum distillates. Avoid contact with eyes and prolonged contact with skin. Use only in a well ventilated area. Do not use near heat, sparks, or flame.

SURFACE PREPARATION

Surface must be clean, dry, and free of dirt, oil, or grease. Rust should be removed from metal surfaces by wire brushing, steel wool or industrial abrasive paper and apply one coat of DYCO MP-50 White Metal Primer or comparable metal primer. On old surfaces remove all loose paint by scraping or wire brushing. On chalky surfaces remove all chalk by pressure cleaning or wire brushing; also, if necessary, seal with a chalk sealer. If mildew is evident use mildew treatment.

APPLICATION

DYCO #20/20 Seam Seal maybe applied by brushing or trowling. On large cracks use fiberglass tape. Use the fiberglass tape over the first layer of sealer then apply one coat over the tape. Dries fast and can be painted over within 8 to 24 hours, depending upon thickness. Clean up the Mineral Spirits.

TECHNICAL DATA

Product # 20/20 Seam Seal

Generic Type-Rubber Copolymers

Color-White

% Solids by Wt.-51.76%

% Solids by Vol. - 40.68%

Recommended Coverage:

6 mils dry calculated

110 avg. Sq.ft./gal.

% Vehicle Solids by Wt. - 31.12%

% Pigment by Wt. - 20.64%

% Solvent by Wt. - 48.24%

Viscosity-Buttery

Wt. /Gallon- 8.64 lbs.

Flash Point-105° F

Dry Time- 70° F, 50%R.H.

Touch-1-2 hours

Recoat-8-24 hours

Clean Up Solvent-Mineral Spirits

LIMITATION OF LIABILITY

Technical data is true and accurate at date of issuance, but subject to change without notice. Our products conform to DYCO quality standards but no other warranty or guarantee is expressed or implied. Liability, if any, is limited to replacement of product or purchase price. Labor, cost of labor, or other consequential damages are hereby excluded.

