



#1075
ALUM-A-BOND PRIMER
FOR USE WITH DYCO **#1060**

PRODUCT DESCRIPTION

DYCO # 1075 is a pigmented bonding primer with excellent adhesion for repainting chalky surfaces. DYCO #1075 penetrates, and effectively bonds chalk so that subsequent latex (water base) paint, such as DYCO #1060 Alum-A-Cryl adheres and will not flake or lift from the old surface.

RECOMMENDED USES - SURFACES: Aluminum siding, Concrete Surfaces.

PRODUCT ADVANTAGES

- * Slow penetrating
- * Ease of application

MATERIAL PREPARATION

MIXING: Stir form bottom with vigorous strokes. Do not add oil or other paints.

LIMITATIONS

CAUTION: Do not apply in temperatures below 50° F. Drying time 70° F., allow to dry minimum 8 to 10 hours or maximum 72 hours prior to latex topcoat.
CAUTION: COMBUSTIBLE! Contains petroleum distillates. Avoid contact with eyes and prolonged contact with skin. Use only in well-ventilated area. Do not use near heat, sparks or flames.

SURFACE PREPARATION

Surface must be in good condition, thoroughly cleaned and free of loose paint and foreign matter, including oil, grease, and mildew. Remove loose or deep chalk by pressure cleaning with 2000 psi to 3000 psi or wire brushing or sanding. Remove mildew with hypochlorite-type household bleach.

APPLICATION

DYCO Latex Enamel may be applied by brushing, rolling, or spraying. When two coats are needed allow first coat to dry 1 hour before applying finish coat.

THINNING

On very porous surfaces apply unthinned; on those less porous surfaces add up to 3 quarts of DYCO E-70 thinner per gallon or 1 2pint per quart. Test several small areas adding small amounts of thinner at a time until surface dries without gloss. Clean brushes, roller, or spray equipment with DYCO E-70 Thinner.

LIMITATION OF LIABILITY

Technical data is true and accurate at date of issuance, but subject to change without notice. Our products conform to DYCO quality standards, but no other warranty or guarantee is expressed or implied. Liability, if any, is limited to replacement of product or purchase price. Labor, cost of labor or other consequential damages is hereby excluded.

TECHNICAL DATA

- Product Number - 1075
- Generic Type - Epoxy Ester
- Color - White
- Sheen - Flat
- % Solids by Weight - 48.0%
- % Solids by Volume - 33.5%
- Recommended Coverage:
3 mils wet
1 mils dry
200 avg. Sq. ft. / gallon
- % Vehicle Solids by Weight - 29.5%
- % Pigment by Weight - 30.2%
- % Solvent by Weight - 51.5%
- Viscosity (Stormer) - 75-80 KU
- Weight/Gallon - 9.18
- Flash Point - Over 100° F.
- Dry Time - 70° F., 50% R. H.
Touch - 2-4 hours
Recoat - 8-72 hours
- Reduction Solvent - E-70
- Clean Up Solvent - E-70

